Brookhaven National Laboratory National Synchrotron Light Source

Subject: Laser Safety Program Documentation

BROOKHAVEN NATIONAL LABORATORY LASER CONTROLLED AREA STANDARD OPERATING PROCEDURE (SOP)

This document defines the safety management program for the laser system listed below. All American National Standard Institute (ANSI) Hazard Class 3b and 4 laser systems must be documented, reviewed, and approved through use of this form. Each system must be reviewed annually.

System description: Optically Pumped Polarized Proton Ion Source Laser Systems: The lasers covered by this procedure are part of the Optically Pumped Polarized Ion Source (OPPIS) that provides polarized beams for experiments in the AGS and RHIC. The high power pulsed lasers are used to optically pump the Rb vapor in the polarized charge-exchange cell. The cw probe laser is used to measure the polarization using the Faraday rotation technique.

Location: C-AD Building 930, Pit I

Owner/Operator:

LINE MANAGEMENT RESPONSIBILITIES

The Owner/Operator for this laser is listed below. The Owner/Operator is the Line Manager of the system and must ensure that work with this laser conforms to the guidance outlined in this form.

See Page 22 for Signatures

| Name: | Anatoli Zelenski | Signature: | Date: 10/2/03 | | |
|--------------------|---|---------------|---------------|--|--|
| | | | | | |
| | | AUTHORIZATION | | | |
| system of must be | Work with all ANSI Class 3b and 4 laser systems must be planned and documented with this form. Laser system operators must understand and conform to the guidelines contained in this document. This form must be completed, reviewed, and approved before laser operations begin. The following signatures are required. | | | | |
| C. Wei | landics | | | | |
| BNL LSC Asher E |) printed name tkin | Signature | Date | | |
| ES&H Co | pordinator printed name | Signature | Date | | |

| APPLICABLE LASER OPERATIONS | | | | |
|-----------------------------|-------------|------------------|----------------------|----------------|
| X General Operation | X Alignment | X Service/Repair | X Specific Operation | ☐ Fiber Optics |
| | | | | |

ANALYZE THE LASER SYSTEM HAZARDS

Hazard analysis requires information about the laser system characteristics and the configuration of the beam distribution system.

| | LASER SYSTEM CHARACTERISTICS | | | | |
|---------------------------------|------------------------------|---------------|-------------------------------------|--------------|--------------------|
| Laser Type (Argon, CO2, etc) | Wavelengths | ANSI Class | Maximum Power of Energy/Pulse | Pulse Length | Repetition Rate |
| Ti:Sapphire | 780 nm | IV | 4 Watts | CW | CW |
| Argon | 488 to 514 nm | IV | 20 Watts | CW | CW |
| Cr:LiSAF | 795 nm | IV | 0.3 J | 300 uSec | 7.5 Hz |
| HeNe | 633 nm | IIIa | 5 mWatts | CW | CW |

Cryogen Use

Describe type, quantity, and use.

<u>None</u>

X Chemicals & Compressed Gasses

Describe type, quantity, and use. *Dry nitrogen gas flow used for laser cooling and purging of water vapor*

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X Electrical Hazards

Description (Describe the power supply to the system). The CW lasers require a 600 volt, 50 amp power supply. The pulsed laser requires a 1.2 KV low current power supply charging a 120 uf capacitor. The power supplies are fully enclosed and will not be operated, or modified in any manner without full compliance to BNL ES&H Standard 1.5.0 Electrical Safety.

Other Special Equipment: Burleigh WaveMeter's

Description (Equipment used with the laser(s))

Laser System Configuration: Describe the system controls (keys, switch panels, computer controls), beam path and optics (provide a functional/block diagram for complicated beam paths).

The OPPIS laser system is divided into two sections, the first is located in a room that is used exclusively for the laser and contains all the class 4 lasers along with the majority of optical components. The second part is in OPPIS area and consists of enclosed beam paths and the connection to the source. In the laser room the lasers are mounted on a laser table along with the optical components. The Argon laser and the Ti:Sapphire lasers are commercial systems and the Cr:LiSAF laser is owner built. The argon laser is used to pump the Cr:LiSAF laser. Control of the lasers is local except that the pulse repetition rate and timing is controlled by the accelerator operation control system. For details of the optics configuration see the following figures. Note: Laser table consists of two sketches.

Fig. 1 OPPIS injector and laser system layout

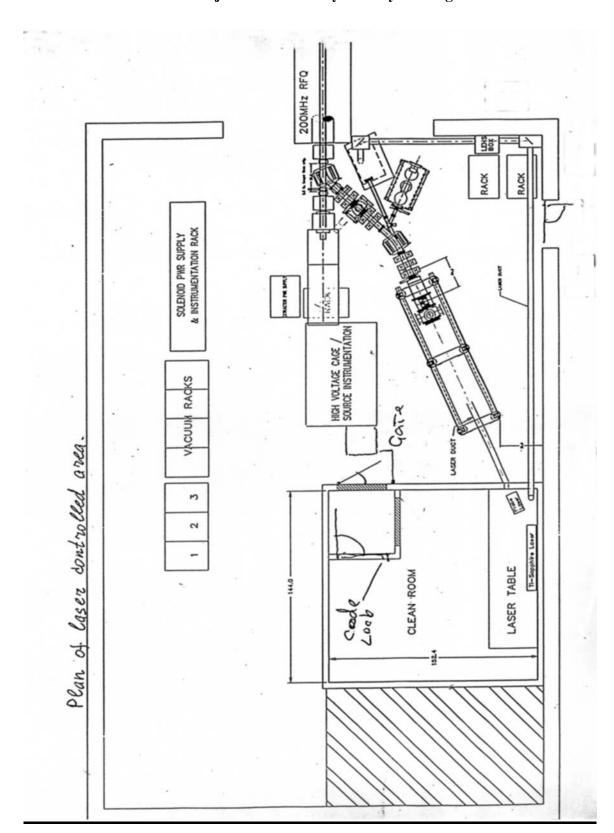
Fig. 2 Clean Room Laser Table Pumping Laser

Fig. 3 Clean Room Laser Table Probe Laser

Fig. 4 Optics Box

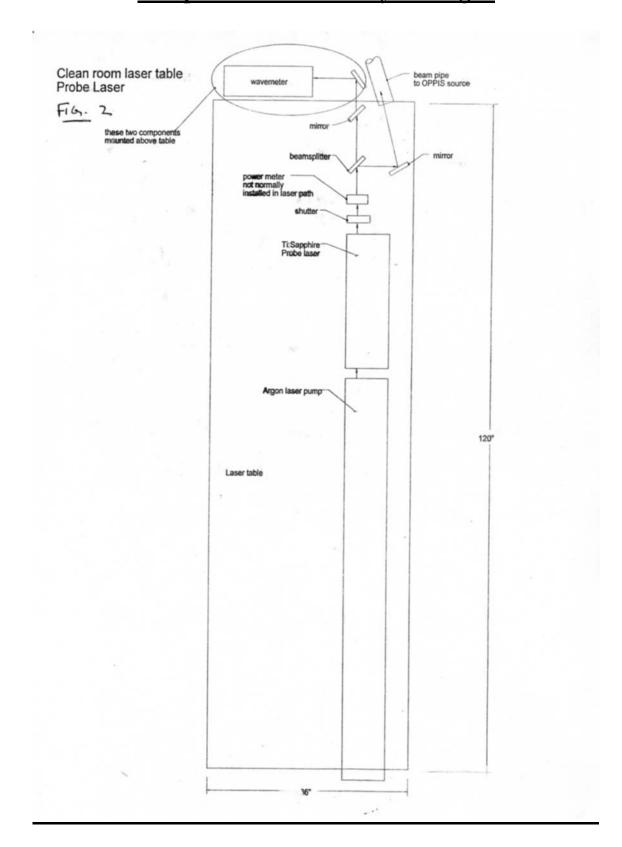
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OPPIS injector and laser system layout. Fig. 1



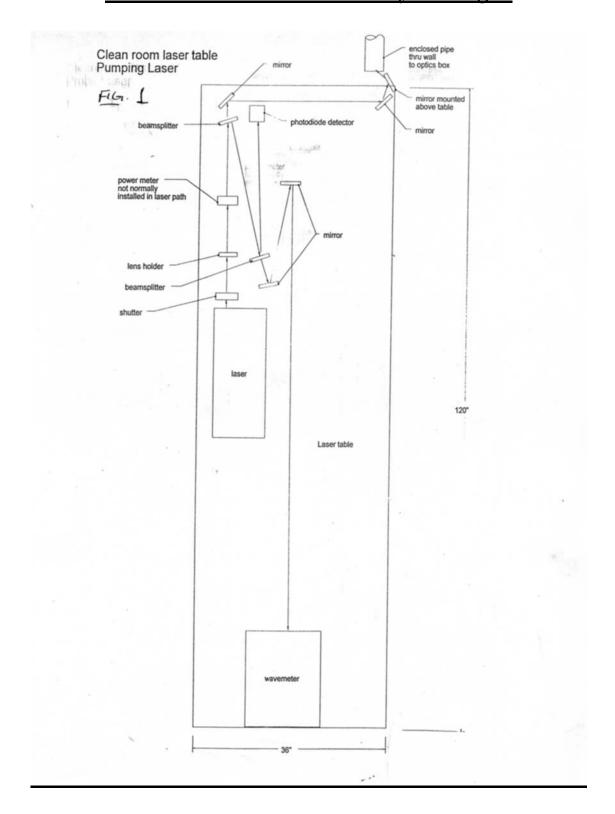
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The probe laser table layout. Fig. 2



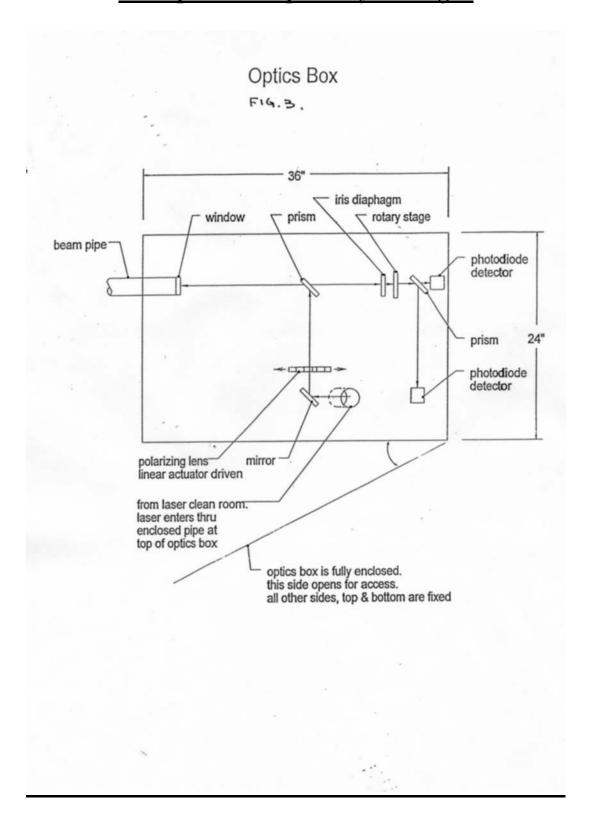
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The Cr:LiSAF laser table layout. Fig. 3



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The optics box optics layout. Fig. 4



DEVELOP CONTROLS IDENTIFY ES&H STANDARDS

Recognition, evaluation, and control of laser hazards are governed by the following documents.

American National Standards Institute (ANSI) Standard for Safe Use of Lasers; (ANSI Z136.1-2000)

Laser Safety Subject Area

Brookhaven National Laboratory Environment Safety and Health Standard: 1.5.3 INTERLOCK SAFETY FOR PROTECTION OF PERSONNEL

| ENGINEERING CONTROLS | | | | |
|--|---------------------------------|-------|--|--|
| X Beam Enclosures | X Protective Housing Interlocks | Other | | |
| X Beam Stop or Attenuator | X Key Controls | | | |
| ☐ Activation Warning System | ☐ Other Interlocks | | | |
| ☐ Ventilation | ☐ Emission Delay | | | |
| Describe each of the controls in the space provided below this text. Interlocks and alarm systems must have a design review and must be operationally tested every six months. Controls incorporated by the laser manufacturer may be referenced in the manuals for these devices. Attach a copy of the design review documentation and a written testing protocol. Attach or keep elsewhere any completed interlock testing checklists to document the testing history. | | | | |

Engineering Controls Description:

- 1. The laser optical table and laser power supplies are located in a laser room whose entrance is interlocked with a coded key pad which allows a 15 second entrance window prior to closing the shutters.
- 2. Two Emergency Crash Buttons are installed which close the beam shutters. They are located both internal and external of the Laser Room
- 3. The beam transport lines are enclosed in protective ducts and boxes from the secured Laser Room to the source.
- 4. Shutters are installed on the laser table. They are included in the turn-on and interlock system. The shutters will automatically close upon unauthorized entrance to the Laser Room, Optics Box or the removal of the Probe Laser protective duct.
- 5. The Probe Laser duct is interlocked to insure safety during ECR Source maintenance..The interlock system design is documented in Sch. Drawings D22-E511 Sheet 1 & 2 that are controlled by the C-AD Configuration Management System. These drawing and future ECN's must be approved by the C-AD Laser Coordinator.

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ADMINISTRATIVE CONTROLS

X Laser Controlled Area X Signs X Labels X Operating Limits

The format and wording of laser signs and labels are mandated by BNL and ANSI standards. Only the standard signs are acceptable. Standard signs are available from the BNL Laser Safety Officer.

All lasers must have a standard label indicating the system's wavelength, power, and ANSI hazard class. Required labels must remain legible and attached. The manufacturer should label commercial systems.

Standard Operating Procedures (SOP) are required for laser system operation, alignment, and maintenance. The SOPs need only contain the steps necessary to perform these tasks and identify when and where posting and personal protective equipment is required. SOPs must be approved by the BNL Laser Safety Officer and should be kept with this program documentation.

Administrative Controls Description:

- 1. While aligning the laser beam line [outside the laser room], a laser Controlled area is demarcated by interlocked doors and gates.
- 2. Laser Warning signs are posted on the entrance doors and gates
- 3. A lighted warning sign is posted at the entrance to the laser room and is activated when one of the laser power supplies is turned on.
- 4. Lighted warning signs are posted at both area entrances and are activated when the alignment mode is set
- 5. Laser warning labels are posted on all transport tubes, ducts and boxes.
- 6. Laser power range is indicated on the labels
- 7. A Check List For Laser turn-on is includes in Appendix 1 "Operating procedure for Clean Room, Building 930" This check list is referred to on each Laser Turn-on
- 8. Additional Appendixes 2 and 3 describe Laser Alignment and Maintenance Procedures
- 9. Appendix 4 is a check-off sheet for interlock testing which must be completed every 6 months and be filed.
- 10. Appendix 5 is attached to document the specific training of each laser operator.

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CONFIGURATION CONTROL

Prepare and attach a checklist to be used for configuration control of any protective housings, beam stops, beam enclosures, and any critical optics (mirrors or lenses that could misdirect the beam and result in personnel hazard). Include entries to ensure placement of required signs and labels and status of interlock verification. Completed checklists must be posted at the laser location. The checklist does not have to be redone unless there has been a system modification, extended shutdown, or change of operations.

See appendix 6

PERSONAL PROTECTIVE EQUIPMENT

X Eye Wear Skin Protection

Eye Wear: All laser protective eyewear must be clearly labeled with the optical density and wavelength for which protection is afforded. Eyewear should be stored in a designated sanitary location. Color coding or other distinctive identification of laser protective eyewear is recommended in multi laser environments. Eyewear must be routinely checked for cleanliness and lens surface damage. **Skin Protection:** For UV lasers or lasers that may generate incidental UV in excess of maximum permissible exposure (MPE), describe the nature of the hazard and the steps that will be taken to protect against the hazard.

| EYE WEAR SPECIFICATIONS | | | | |
|-------------------------------------|-------------|-------------------------------|----------------------------|--|
| Laser System Eyewear Identification | Wavelengths | Intra-beam Optical Density | Diffuse Optical Density | |
| Argon Laser | 500 nm | >9 | | |
| Ti:Sapphire | 795 nm | 3 -4 | | |
| | | | | |

The lowest practical power should always be used for alignment. Reducing the output pulse power by a factor of 10 will reduce the Intra-beam OD requirements by 1(i.e. from 4.5 to 3.5). See Eye Wear Requirements chart.

| EYE WEAR REQUIREMENTS | | | | |
|------------------------------|---------------|----------------------------|----------------------------|------|
| Laser Type (Argon, CO2, etc) | Wavelengths | Intra-beam Optical Density | Diffuse Optical Density | NHZ |
| Ti:sapphire(CW) | 780 nm | 3.8(10sec.) | 1(600sec.) | 0.5m |
| Argon | 488 to 514 nm | 4.3(0.25sec.) | 3(600 sec.) | 0.6m |
| Cr:LiSAF(pulsed) | 795 nm | 5.5(10 sec.)* | 2.5(600 sec.) | 3.5m |

^{*}calculations are for 10 second exposure at rated power due to decreased visibility at 795nm. Lowest practical power should always be used for alignment. Reducing the output pulse power by a factor of 10 will reduce the Intra-beam OD requirements by 1(i.e. from 4.5 to 3.5)

Define eyewear optical density requirements by calculation or manufacturer reference and list other factors considered for eyewear selection. The BNL Laser Safety Officer will assist with any required calculations.

- 1. For invisible beams, eye protection against the full beam must be worn at all times unless the beam is fully enclosed.
- 2. For visible beams, eye protection against the full beam must be worn at all times during gross beam alignment.
- 3. Where hazardous diffuse reflections are possible, eye protection with an adequate Optical Density for diffuse reflections must be worn within the nominal hazard zone at all times.
- 4. If you need to operate the laser without wearing eye protection against all wavelengths present, explain the precautions that will be taken to prevent eye injury.

TRAINING

LASER SAFETY TRAINING

Laser Operators must complete sufficient training to assure that they can identify and control the risks presented by the laser systems they use. Owners/Operators and Qualified Laser Operators must complete the BNL World Wide Web based training course (BNL course #TQ-LASER).

Qualified Laser Operators must also complete system-specific orientation with the system owner/operator. System-specific training must be documented with a checklist that includes

- Trainee name and signature
- Owner/Operator signature
- Date
- Brief list of topics covered
 - Review of this program documentation
 - Review of SOPs

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All laser safety training must be repeated every two years.

MEDICAL SURVEILLANCE

Operators of ANSI Class 3b and 4 laser systems must complete a baseline medical eye examination prior to laser system operation. Any qualified ophthalmologist may complete this exam. BNL has arranged for this service from the following local physicians:

Dr. Charles Rothberg The Ophthalmic Center East End Eye Associates

331 East Main St. Dr. Basilice Dr. Sherin

Patchogue, NY 11772 3400 Nesconset Highway 669 Whiskey Road East Setauket, NY 11733 Ridge, NY 11961

631 758-5300 631 751-2020 631 744-8020 \$65 per exam \$60 per exam \$125 per exam

Personnel using physicians other than those listed must have their examination records forwarded to the BNL Occupational Medicine Clinic.

FEEDBACK AND IMPROVEMENT

Comments and suggestions for improvement should be directed to BNL-Laser Safety Officer, Chris Weilandics (X2593; weil@bnl.gov).

LASER USER QUALIFICATION

Personnel qualified to work with this laser system are listed below. These Qualified Laser Operators must understand the information and conform to the requirements contained in this document. For training and medical surveillance, enter the date of completion.

Qualified Laser Operators:

| Basic Laser Training | Job-Specific Training | Medical Surveillance | Printed Name | Signature | Owner/Oper. Initial/date |
|-------------------------|--------------------------|-------------------------|------------------------|-----------|-----------------------------|
| 10/22/03 | | 11/15/99 | A. Zelenski, 22329 | | |
| | | 11/15/99 | S. Kokhanovskii, 22495 | | |
| | | | | | |
| | | | | | |
| | | | | | |

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| Oper | Appendix 1: ating procedure for Laser Clean Room, Building 930 Check that the Laser Interlocks have been tested within the past 6 months. |
|----------------------------|---|
| 2 | Laser safety glasses must be worn. |
| 3 | All shutters on the optical table are closed. |
| 4 | Cooling water to argon ion laser is switched on. |
| 5 | Argon laser power supplies are switched on. |
| 6 | After 5 minute delay, argon laser is switched on. |
| 7 | Ti-Sapphire laser comes on directly with The Argon laser. |
| 8 | Check That cooling water is on, laser PS is I/L with water flow. |
| 9 | Turn on main power supply switch. |
| 10 | Turn on pulsed PS switch "Vc". |
| 11 | Check Triggering from OPPIS VME Create. |
| 12 | Check output with power meter. |
| outside the | int all the lasers will be running and confined to the laser table. If the beam paths e laser room are properly shielded, the shutters may be safely opened. IT IS THE SIBILITY OF THE LASER OPERATOR TO CHECK THAT IT IS SAFE TO E SHUTTERS. |
| | If the lasers the step 3-7 are reversed. Cooling water should be left running for 10 after the laser power supplies are shut off. |
| If the laser must be pe | beam is present when the cover to the optic box is open the following precautions erformed: |
| 1 | Laser safety glasses must be worn. |
| 2 | Warning signs must be posted to alert personnel to the danger |
| 3 | The optic box must not be left unattended while the laser beam is present and the cover is open. |

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Appendix 2:

Laser alignment procedure for OPPIS, Building 930

This procedure authorizes the listed persons to carry out the alignment of lasers and laser beam transport lines, as specified in this document. New users may be added to the list of authorized personnel by the first line manager, provided they have completed the training and medical examination requirements for laser users.

SCOPE OF WORK AUTHORIZED:

The lasers and laser transport lines covered by this procedure are part of the Optically Pumped Polarized Ion Source (OPPIS), which provides polarized beams for experiments in the AGS and RHIC. The general OPPIS and laser system layout is shown in Fig.1. The laser and table optics scheme is shown in Fig.2,3, 4. The high power pulsed laser is used to optically pump the Rb vapor in the polarized charge-exchange cell. The cw probe laser is used to measure the polarization using the Faraday rotation technique. The lasers may also be used in future development work of the OPPIS.

LASER DESCRIPTION

The lasers listed below are covered by this procedure. No class 3B or 4 lasers may be operated in this lab unless listed here.

- 1) Spectra Physics 2030, argon ion, 488-541 nm, 20W max. 8W typ., continuous
- 2) Spectra Physics 3900S Ti:sapphire, 795 nm, 4W max. 1W typ., continuous
- 3) Flash lamp pumped, Cr:LISAF: 795 nm, 300E-3 J/pulse, 300 цsec, 7.5 Hz
- 4) Miscellaneous HeNe, 633 nm, 1-5 mW alignment lasers may be used

PERSONNEL AUTHORIZED TO USE LASERS UNDER THIS PROCEDURE:

Only personnel listed in this SOP are authorized to operate the lasers under this procedure. Please note that all laser users must complete laser safety training as required by the ARC Local Practice for Laser Safety, and that they must have had a laser eye exam. EYE PROTECTION:

ETETROTECTION.

Eye protection will be worn when there is a possibility of eye damage.

During the alignment of the lasers the laser power will be kept as low as practical and will only be increased once the alignment has been completed. During gross alignment of the argon laser, the GPT Argon Laser safety glasses with an OD >4.5 will be worn. When the beam is fully aligned, we will switch to the GPT Ti:sapphire laser safety glasses with an OD 3-4 before turning on the pulsed lasers at 795 nm. The primary argon beam is accessible in the Ti:sapphire laser, but may not be adjusted unless the argon goggles are worn.

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Laser alignment procedures.

Argon laser Spectra Physics 2030. The alignment procedure is described in laser manual. See the list of attached papers. Initial alignment, with the open covers is done at the lowest power level.

Spectra Physics 3900S Ti:sapphire. The alignment procedures are described in laser manual. See the list of attached papers.

Flash lamp pumped: Cr:LISAF: 795 nm. Initial laser alignment (with the cover off) is done with the low power alignment laser. Final alignment for maximum power is done with the covers on. Laser mirror cleaning is done with the laser off.

Laser beam transport line alignment procedure.

The beam of pulsed Cr:LiSAF laser is transported in the completely enclosed laser transport lines from the laser room to the optics box , where it is introduced in the OPPIS through the quartz window (see Fig.1). The probe laser beam (Ti:sapphire) is introduced into the OPPIS through the window in the ECR source.

For initial laser beam transport system alignment, the OPPIS area is locked by the gate and entrance door (see Fig.1), which prevents unauthorized personnel access to the area. The door and gate are interlocked to shut laser beams off. The alignment is done for one beam at the time at the reduced power level.

The OPPIS area is also locked for the Faraday polarimeter optics alignment, which requires the laser operation with the open optics box door.

Appendix 3:

Laser maintenances Procedure for OPPIS, Building 930

This procedure authorizes the listed persons to service listed lasers as specified in this document. Any changes in lasers or scope of operations require an amendment or revision of this procedure, approved by the second line manager and the laser safety officer. New users may be added to the list of authorized personnel by the first line manager, provided they have completed the training and medical examination requirements for laser users.

SCOPE OF WORK AUTHORIZED:

The lasers covered by this procedure are part of the Optically Pumped Polarized Ion Source (OPPIS), which provides polarized beams for experiments in the AGS and RHIC. The high power pulsed lasers are used to optically pump the Rb vapor in the polarized charge-exchange cell. The cw probe laser is used to measure the polarization using the Faraday rotation technique. The lasers may also be used in future development work of the OPPIS.

LASER DESCRIPTION

The lasers listed below are covered by this procedure. No class 3B or 4 lasers may be operated in this lab unless listed here.

- 1) Spectra Physics 2030, argon ion, 488-541 nm, 20W max. 8W typ., continuous
- 2) Spectra Physics 3900S Ti:sapphire, 795 nm, 4W max. 1W typ., continuous
- 3) Flash lamp pumped, Cr:LISAF: 795 nm, 30E-3 J/pulse, 300 цsec, 7.5 Hz
- 4) Miscellaneous HeNe, 633 nm, 1-5 mW alignment lasers may be used

PERSONNEL AUTHORIZED TO USE LASERS UNDER THIS PROCEDURE:

Only personnel listed in this SOP are authorized to operate the lasers under this procedure. Please note that all laser users must complete laser safety training as required by the ARC Local Practice for Laser Safety, and that they must have had a laser eye exam.

EYE PROTECTION:

Eve protection will be worn.

| EYE WEAR REQUIREMENTS | | | | | | | | | |
|--|--------------------|--|-------------------------------------|-------------|--|--|--|--|--|
| Laser Type (Argon, CO2, etc) Ti:sapphire(CW) | Wavelengths 780 nm | Intra-beam Optical Density 3.8(10sec.) | Diffuse Optical Density 1(600sec.) | NHZ 0.5m | | | | | |
| Argon | 488 to 514 nm | 4.3(0.25sec.) | 3(600 sec.) | 0.6m | | | | | |
| Cr:LiSAF(pulsed) | 795 nm | 5.5(10 sec.)* | 2.5(600 sec.) | 3.5m | | | | | |

*

During the alignment of the lasers the laser power will be kept as low as practical and will only be increased once the alignment has been completed. During gross alignment of the argon laser, the GPT Argon Laser safety glasses with an OD >4.5 will be worn. When the beam is fully aligned, we will switch to the GPT Ti:sapphire laser safety glasses with an OD ~4 before turning

on the pulsed lasers at 795 nm. The primary argon beam is accessible in the Ti:sapphire laser, but may not be adjusted unless the argon goggles are worn.

The nominal hazard zone (NHZ) here describes the space within which, the level of diffusely scattered radiation during normal operation exceeds the appropriate maximum permissible exposure (MPE). The NHZ distance here is that specified for 600 seconds. It should be understood that the NHZ for direct or specularly reflected beams is much greater, hence the need for the controlled areas and barriers.

SKIN PROTECTION:

Each time a laser is turned on, a thorough survey will first be conducted to verify that all unwanted laser beams have been properly terminated.

ELECTRICAL HAZARDS:

The Argon Ion laser requires 600V and 50A. The pulsed lasers require capacitors of 120µF and 1.2kV. In general, neither the lasers nor the power supply will be opened unless the equipment is de-energized, locked out, and the capacitors have been discharged and the grounding jumper is installed. Users must not service these lasers unless they comply fully with electrical safety and lock-out/tag-out requirements.

Maintenance procedures.

Argon laser Spectra Physics 2030. Reference Argon laser Spectra Physics Model 2030 Manual, the maintenance procedures are described in the manufactures laser manual located in Pit I.

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Spectra Physics 3900S Ti:sapphire. Reference Argon laser Spectra Physics Model 2030 Manual, the maintenance procedures are described in the manufactures laser manual located in Pit I.

Flash lamp pumped: Cr:LISAF: 795 nm, ~100 mJ/pulse, 300 цsec, 7.5 Hz. The maintenance includes the flashlamp replacement. The electrical power must be off. Usually there is no need for major laser realignment. Laser mirrors cleaning is done with the laser off.

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Appendix 4:

15.

specifications

Frequency: Every Six Months

Testing Laser interlocks for Laser Clean Room Building 930

1.____ Verify that the sign above the laser room door is illuminated when the power to any laser is enabled

any laser is enabled. 2. ___ Shutdown all laser power supplies. 3. Verify that the shutters close when the door to the laser room is opened. 4. Verify that the shutters remain closed when the door to the laser room is closed until the reset button is pushed. Verify that the shutters close when the power is removed from the interlocks. 5. Verify that the shutter closes when the probe laser duct is removed between the 6. laser room and the ion source. 7.____ Verify that the shutter remains closed when the probe laser duct is reinstalled until the reset button is pressed. 8. Verify that the shutters close when the cover to the optics box is opened. Verify that the shutters remain closed when the cover to the optics box is closed 9.____ until the reset button is pressed. 10. Verify that the optics box cover cannot be closed with the interlock bypass activated. Verify that the shutters close when the gate to the OPIS area is opened and the 11. cover to the optics box is open. Verify that the shutters close when the door to the OPIS area is opened and the 12. cover to the optics box is open. Verify that the shutters remain closed after the gate and door are closed until the 13. reset button is pressed. Verify that the sign above the door to the OPIS area is illuminated when the cover 14. to the optics box is open and the shutters are open.

Verify that the shutters on the commercial lasers operate as per manufactures

| 16 | Verify that the keypad laser room access switch allows 15 | sec. to enter |
|----|---|---------------|
| | Operators Name: (print) | date: |

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Signature:

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Appendix 5:

LASER SYSTEM-SPECIFIC TRAINING CHECKLIST

| Laser User: | |
|---------------|--|
| Laser Owner: | |
| Laser System: | |

| Topic | User Signature / Date | Owner Signature / Date |
|--|-----------------------|------------------------|
| General Laser Safety | | |
| Laser classifications | | |
| Laser hazards | | |
| Maximum permissible exposure | | |
| Good practice in the lab | | |
| Interlock Instruction | | |
| Configuration | | |
| Operation | | |
| Description of Laser Output | | |
| Characteristics | | |
| Wavelength | | |
| Pulse energy | | |
| Average power | | |
| Associated electrical hazards | | |
| Power supply | | |
| PMT detectors | | |
| Normal Operation | | |
| Power on/off | | |
| Shutter operation | | |
| Normal experimental | | |
| configuration | | |
| Nominal hazard zone | | |
| Non-Normal Operation | | |
| Gross alignment | | |
| Troubleshooting | | |

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Appendix 6:

Pre Start Check List

To be used prior to restart after shutdown

| 1 2 3 | Confirm that all protective barriers are in p Insure that the Interlock system has been re Confirm that all postings are in place and in | ecently tested. |
|---------------|--|-----------------|
| Operators Nar | me: (print) | date: |
| Signature: | | |

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Subject: Laser Safety Program Documentation

BROOKHAVEN NATIONAL LABORATORY LASER CONTROLLED AREA STANDARD OPERATING PROCEDURE (SOP)

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Location: C-AD Building 930, Pit I

Owner/Operator:

LINE MANAGEMENT RESPONSIBILITIES

The Owner/Operator for this laser is listed below. The Owner/Operator is the Line Manager of the system and must ensure that work with this laser conforms to the guidance outlined in this form.

| Name: Ana | atoli Zelenski | Signature: | p.O. | Date: 10/2/03 |
|--------------|-------------------------|-------------------|------------------------|---|
| | ΔΙ | ITHORIZATI | ON | |
| | | | | |
| system opera | ators must understand a | ind conform to th | e guidelines contained | mented with this form. Laser in this document. This form The following signatures are |
| | | | | |
| C. Weilandi | ics | | | |
| Chi | type Willows | _ | | 12/12/03 |
| BNL LSO prim | ted name | Signature | ! | Date |
| Asher Etkin | | 0)1- | }//- | |
| | | Isher o | Mi | 12-12-2003 |
| ES&H Coordin | nator printed name | Signature | | Date |
| | | | | |

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|---------|-----------|-----------|----|------------|----------|-------------------------|--|
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All laser safety training must be repeated every two years.

MEDICAL SURVEILLANCE

Operators of ANSI Class 3b and 4 laser systems must complete a baseline medical eye examination prior to laser system operation. Any qualified ophthalmologist may complete this exam. BNL has arranged for this service from the following local physicians:

Dr. Charles Rothberg

331 East Main St. Patchogue, NY 11772 The Ophthalmic Center Dr. Basilice

East End Eye Associates

3400 Nesconset Highway

Dr. Sherin

East Setauket, NY 11733

669 Whiskey Road Ridge, NY 11961

631 758-5300 \$65 per exam 631 751-2020

631 744-8020

\$60 per exam

\$125 per exam

Personnel using physicians other than those listed must have their examination records forwarded to the BNL Occupational Medicine Clinic.

FEEDBACK AND IMPROVEMENT

Comments and suggestions for improvement should be directed to BNL-Laser Safety Officer, Chris Weilandics (X2593; weil@bnl.gov).

LASER USER QUALIFICATION

Personnel qualified to work with this laser system are listed below. These Qualified Laser Operators must understand the information and conform to the requirements contained in this document. For training and medical surveillance, enter the date of completion.

Qualified Laser Operators:

| Basic Laser Training | Job-Specific Training | Medical Surveillance | Printed Name | Signature | Owner/Oper. |
|-------------------------|--------------------------|-------------------------|------------------------|-----------|-------------|
| 10/22/03 | 2/12/03 | 11/15/99 | A. Zelenski, 22329 | AA | 1.5 |
| 1922/03 | 12/2/03 | 11/15/99 | S. Kokhanovskii, 22495 | HZ | 115 |
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